



SEAL SCIENCE, INC.

Vacuum Cup Specialists

VACUUM RINGS • VACUUM PADS
O-RINGS & SEALS

West Coast Office: **1-800-576-SEAL** • E-mail: info@sealscience.com

East Coast Office: **1-800-261-SEAL** • E-mail: info@sseast.com

SEAL SCIENCE VACUUM CUPS

STANDARD, CUSTOM AND RETROFIT DESIGNS

The designing of vacuum system suction cups to perform specific lifting and moving functions can be deceptively complex. Considerations must include the weight and surface texture of the items to be picked up, acceleration rates, space limitations, magnitude of the vacuum, and process temperatures.

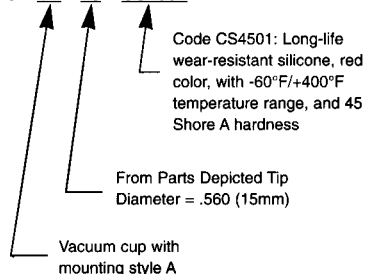
Seal Science has expertise in the design, manufacture and testing of vacuum cups for all purposes. Plus, we can do this on a quick-turnaround basis.

VACUUM CUP MATERIAL LIST*				
CODE	DESCRIPTION	HARDNESS	TEMPERATURE RANGE	COLOR
CS4501	Long-Life Wear-Resistant Silicone	45A	-60°F to +400°F	Red
CS4502	Long-Life Wear-Resistant Silicone	45A	-60°F to +400°F	Opaque
CS6014	Long-Life Wear-Resistant Silicone	60A	-60°F to +400°F	Burnt Orange
CS5014	High-Temperature Silicone	50A	-60°F to +450°F	Red
CS5500	Conductive Silicone	55A	-80°F to +400°F	Black
CS3007	Long-Life Wear Resistant Silicone	30A	-60°F to +400°F	Opaque
CS6016	Long-Life Wear Resistant Silicone	60A	-60°F to +400°F	Clear
CC5006	Tack-Free Long-Wear Chloroprene	50A	-40°F to +225°F	Black
CP4502	ESD Limiting Plastic Blend	45A	-40°F to +250°F	Gray
CS5024	Long-Life Wear-Resistant Silicone	50A	-50°F to +392°F	Clear
CPI7001	Polyurethane Blend	70A	-20°F to +180°F	Purple
CVI6001	Vinyl	60A	0°F to +150°F	Purple

HOW TO ORDER

Choose the mounting style, configuration, and size that meet your needs from those depicted in this catalog. Then pick a material that meets your requirements; i.e., hi-temp, non-marking, ESD, etc.

Example: **VA - 15 - CS4501**



- NOTES: 1. The performance of vacuum cups depends on many subtle factors not in Seal Science's control. A logical test program is always recommended as we can assume no liability for use of these products.
2. Many materials with unique properties are available. Check with the factory regarding your specific needs.

O-RINGS AND SEALS FOR VACUUM SERVICE

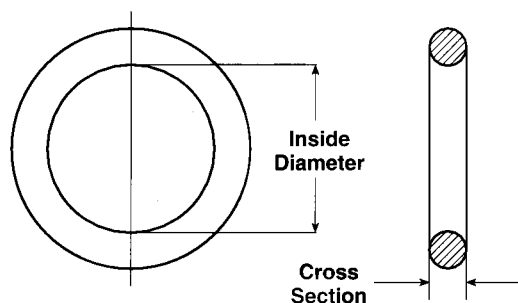
High vacuum causes elastomeric materials to lose weight and therefore volume by extracting certain absorbed gasses and other volatile components. This weight/volume loss coupled with air permeability of certain elastomer compounds suggests that fluorocarbon materials should be considered for most vacuum service.

Seal Science's fluorocarbon compounds have been compounded to assure maximum resistance to outgassing, extraction and compression set. Seal Science also offers all other o-ring and seal compounds conforming to most industrial, military and electrical specifications.

O-RING ORDERING INFORMATION

Seal Science offers all Inch (AS568), Metric and JIS STD o-ring sizes. Please provide the standard size for the o-ring you need and remember to state the compound and hardness you want. Seal Science engineering can help you select the proper size and materials for you to test in your application. Please call us with dimensions or send us a sample of your items.

Sizes are generally stated as cross section x inside diameter.



Example:

	Cross Section	x	Inside Diameter	STD Size Number
Inch STD size	.070	x	.239	-010
Metric size (mm)	1.78	x	6.07	1.78 x 6.07
JIS size (mm)	1.90	x	2.80	P3

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SEAL SCIENCE VACUUM CUPS

TABLE OF CONTENTS

Description	Page #
Vacuum Cup Style VA-Barb Type drawings	2
Vacuum Cup Style VA-Barb Type drawings (con't)	3
Vacuum Cup Bellows Style VAB-Barb Type drawings	4
Vacuum Cup Style VXF/VXB-Flange Type drawings	5
Vacuum Cup Style VX/VXS-Flange Type drawings	6
Vacuum Cup Style VX/LX/LXB-Flange Type drawings	7
Vacuum Cup Style Large VXF-HR Type drawings	8
Vacuum Cup Style Large VXB-HR Type drawings	9
Vacuum Cup Style VS/VSF-Star Robot Type drawings	10
Vacuum Cup Style VAB/VIB/VT-Ilseman Type drawings	11
Vacuum Cup Style MHD - Metal Reinforced Type Drawings	11
Vacuum Handling and Take Out Rings	12
Printer & Bonder Pads	13
Vacuum Cup New Disc Handling Styles	14 & 15
Printing Press & Collator Suction Cups	16
Seal Science Product Review	Inside back cover

The items illustrated in this brochure are just a few examples of the styles of VACUUM CUPS, RINGS AND PADS we manufacture. Please consult SEAL SCIENCE with your requirements for availability.

SEE INSIDE BACK COVER FOR OTHER SEAL SCIENCE PRODUCTS.

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Page 1

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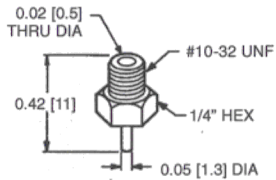
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SEAL SCIENCE VACUUM CUPS

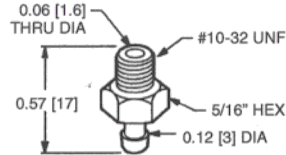
STYLE VA – BARB TYPE

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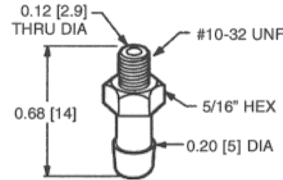
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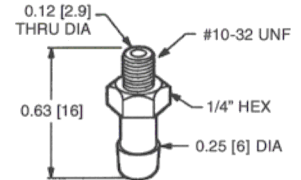
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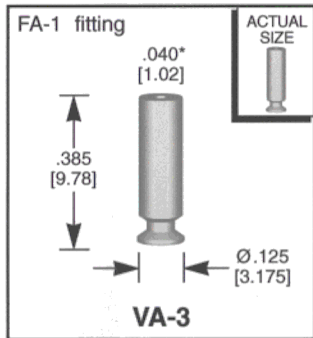
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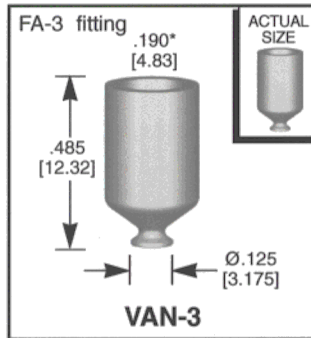
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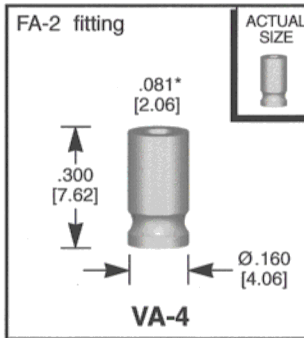
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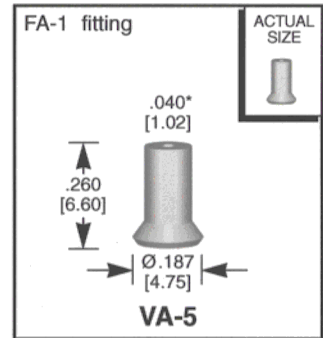
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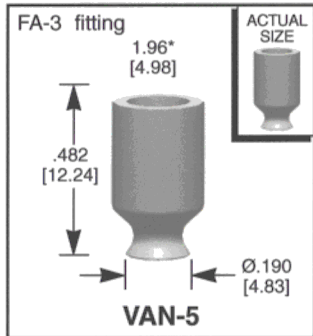
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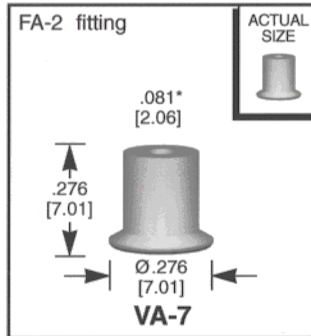
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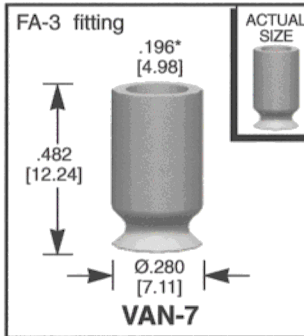
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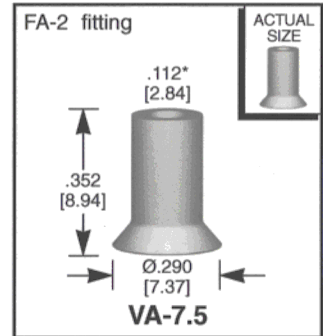
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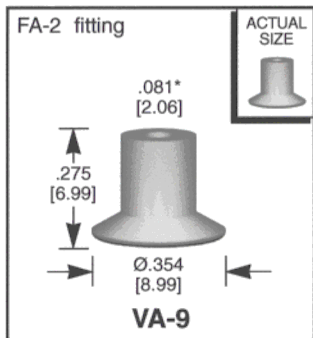
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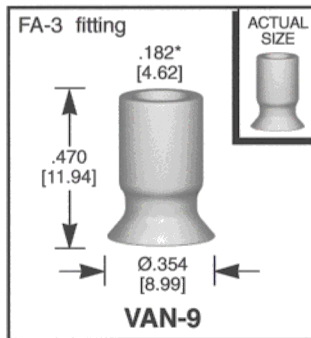
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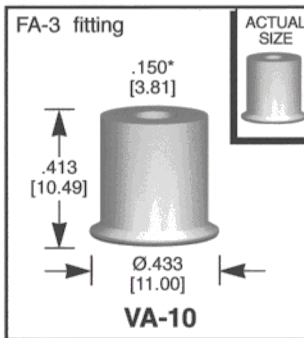
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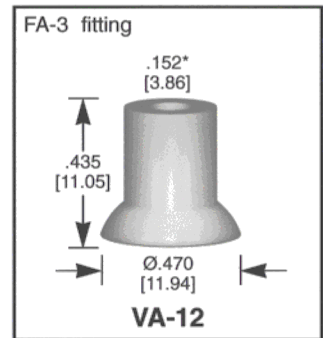
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VAN-9



VA-10



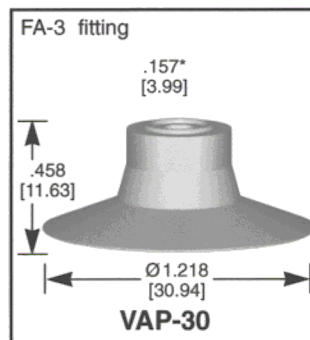
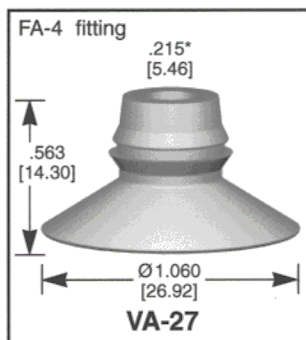
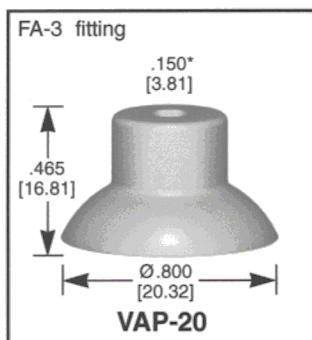
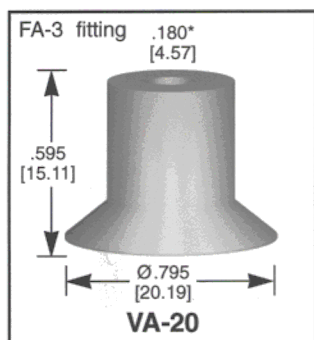
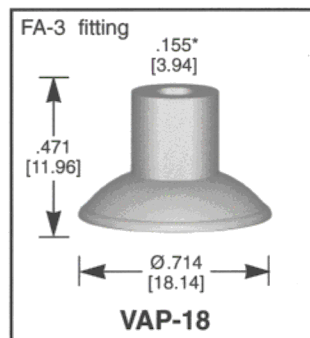
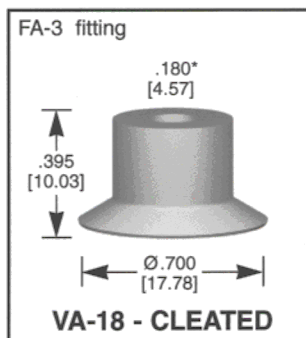
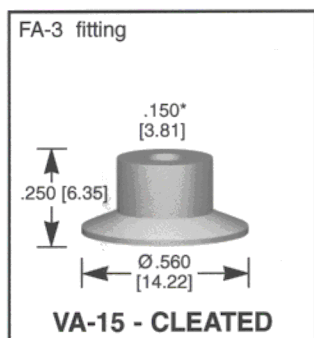
VA-12

* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

SEAL SCIENCE VACUUM CUPS

STYLE VA - BARB TYPE

PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



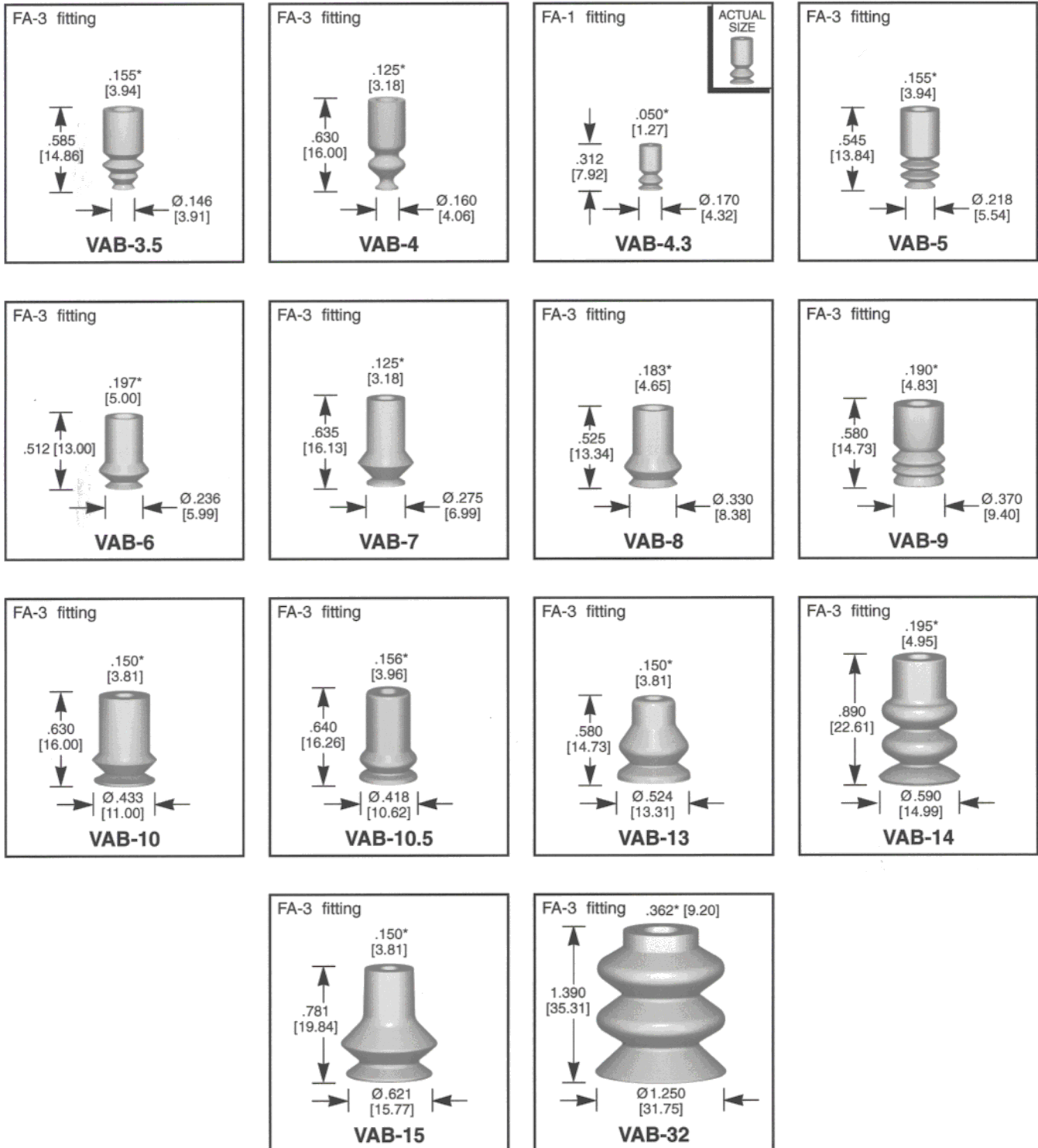
* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

NOTES:

SEAL SCIENCE VACUUM CUPS

BELLOWS STYLE VAB - BARB TYPE

PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



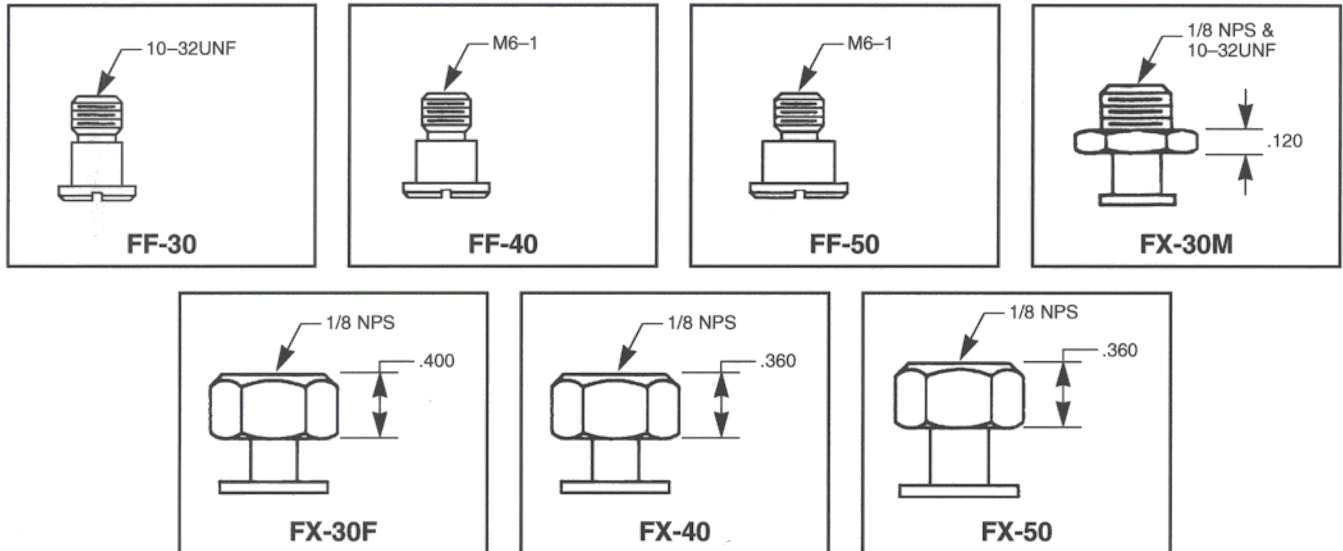
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SEAL SCIENCE VACUUM CUPS

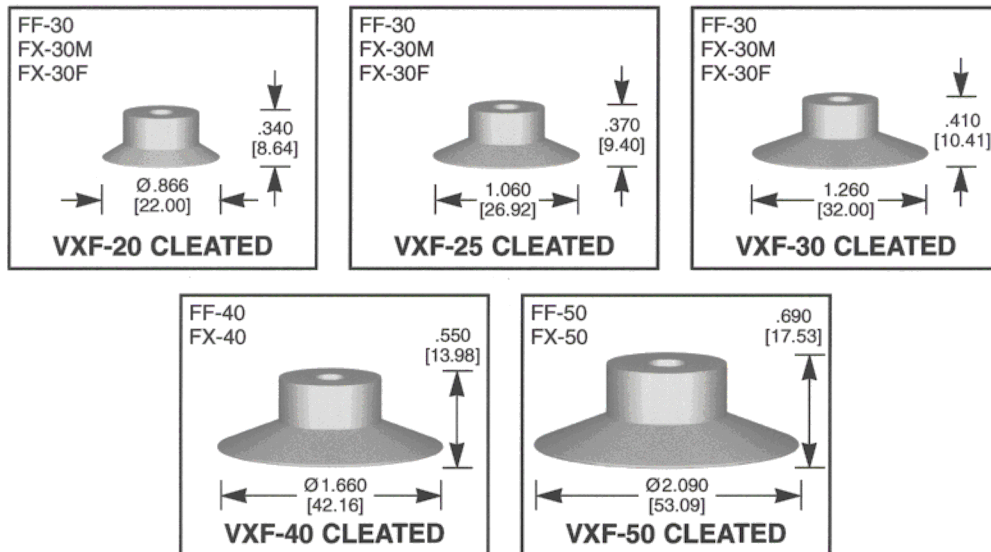
STYLE "X" MOUNT – FLANGE TYPE

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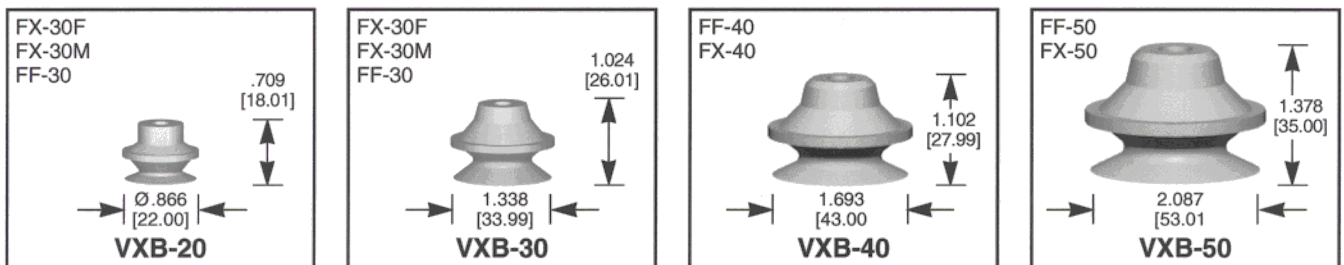
FITTINGS



FLAT VACUUM CUPS



BELLOWS STYLE



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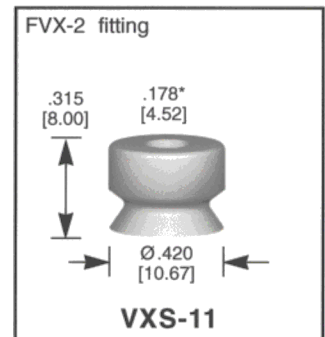
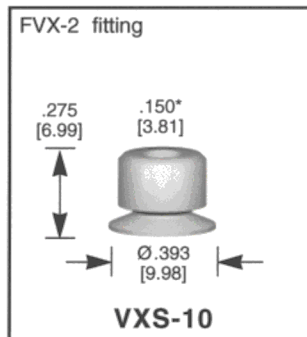
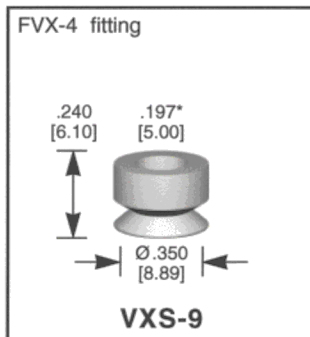
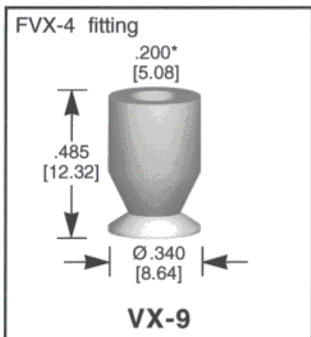
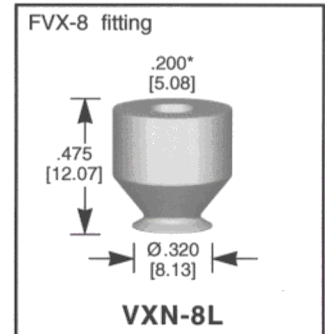
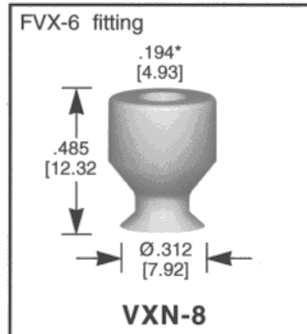
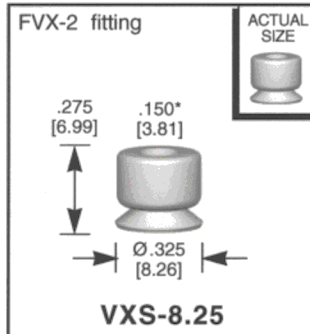
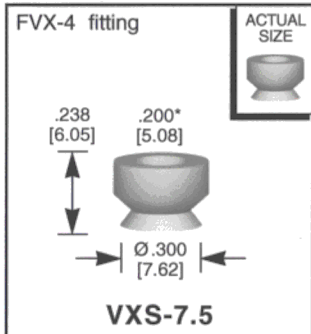
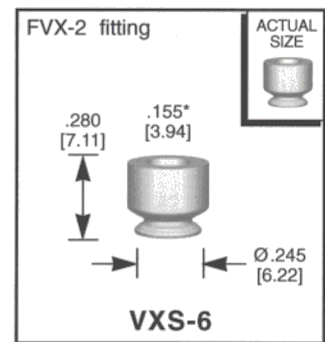
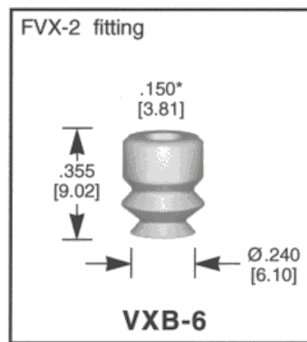
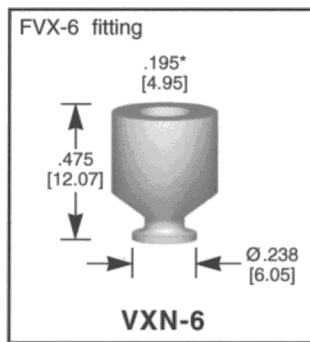
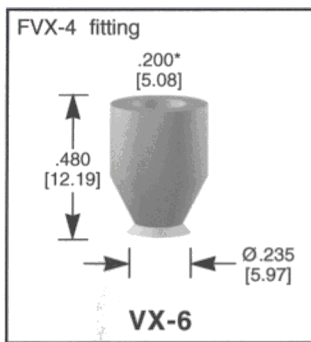
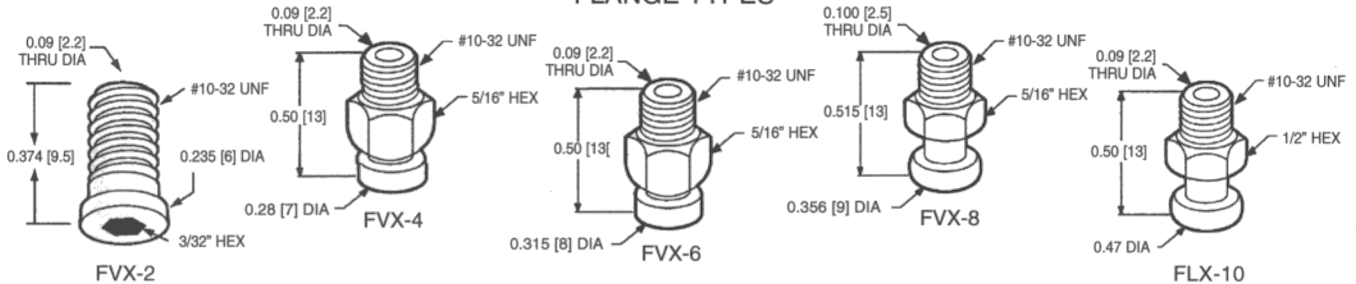
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SEAL SCIENCE VACUUM CUPS

STYLE VX – FLANGE TYPE

PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS

FLANGE TYPES

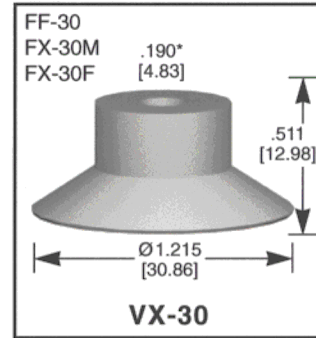
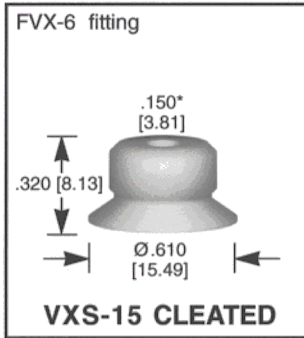
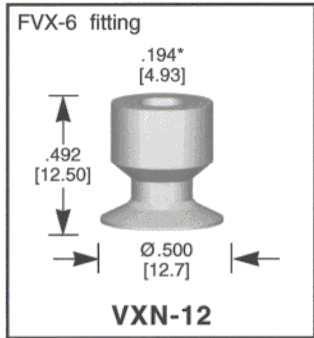


* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

SEAL SCIENCE VACUUM CUPS

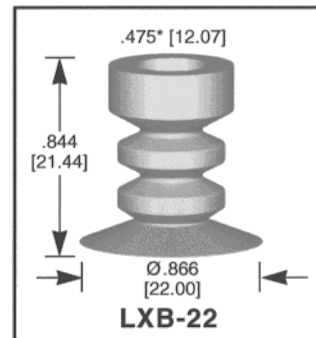
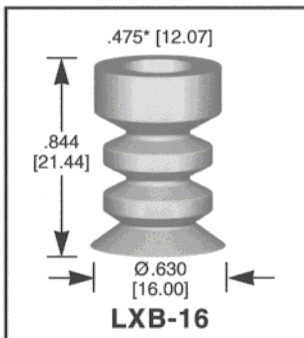
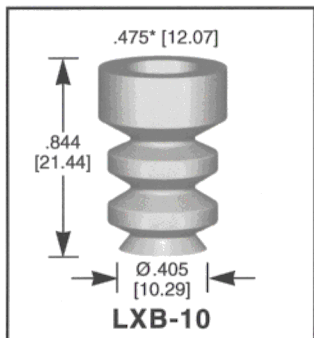
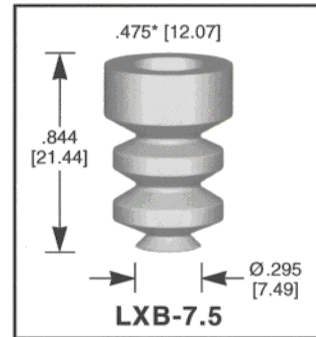
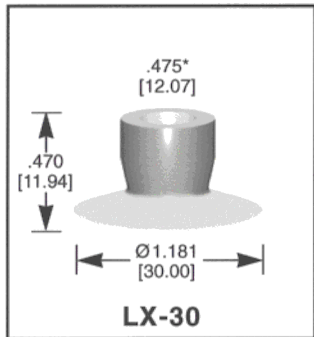
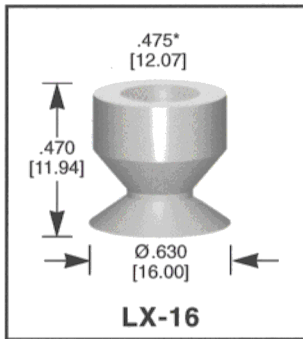
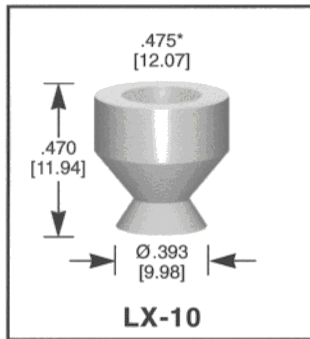
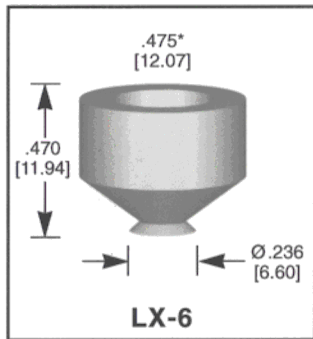
STYLE VX – FLANGE TYPE (con't)

PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



STYLE LX/LXB – FLANGE TYPE

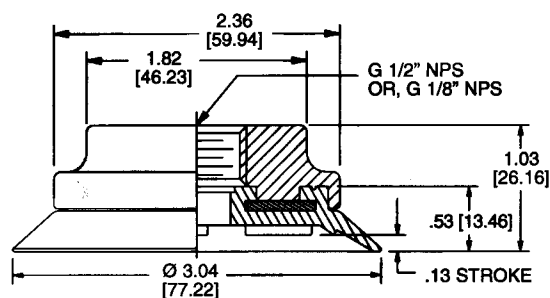
ALL LX & LXB STYLES USE THE FLX-10 FITTINGS



* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

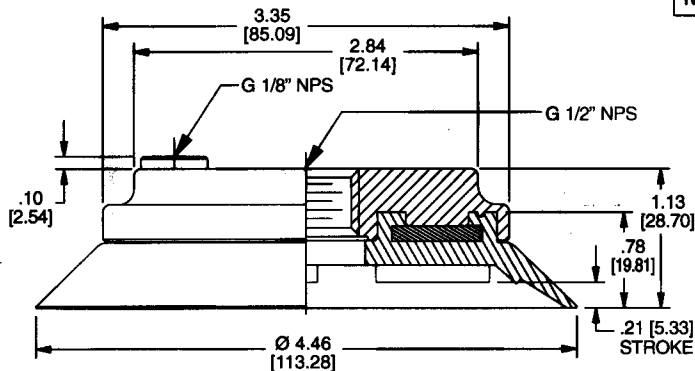
SEAL SCIENCE VACUUM CUPS

STYLE "X" MOUNT - LARGE FLAT FLANGE TYPES

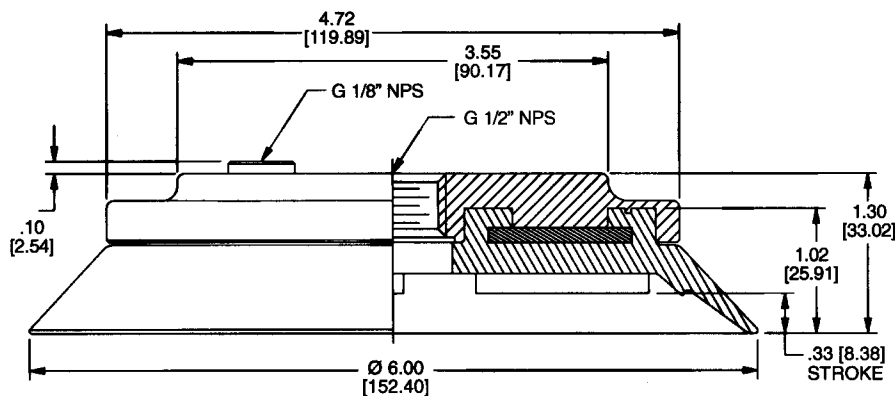


75MM

CUP DIAMETER	75MM	110MM	150MM
NITRILE CUP	VXF 75N	VXF 110N	VXF 150N
CUP + 1/8" FITTING	FF-7518	N/A	N/A
CUP + 1/2" FITTING	FF-7512	FF-110	FF-150
CUP WEIGHT	1.2 oz	3.4 oz	8.3 oz
CUP + FITTING WT	3.8 oz	8.2 oz	16.5 oz
INTERNAL VOLUME	1.2 cu in	4.3 cu in	9.8 cu in
FORCE @ 6" Hg	18 lb	32 lb	67 lb
FORCE @ 18" Hg	45 lb	94 lb	191 lb
MINIMUM RADIUS	5.9"	9.8"	19.7"



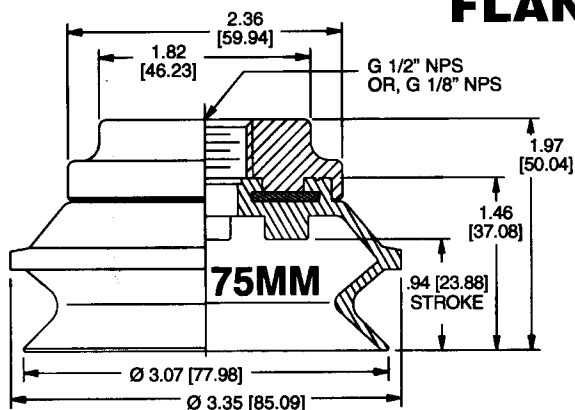
110MM



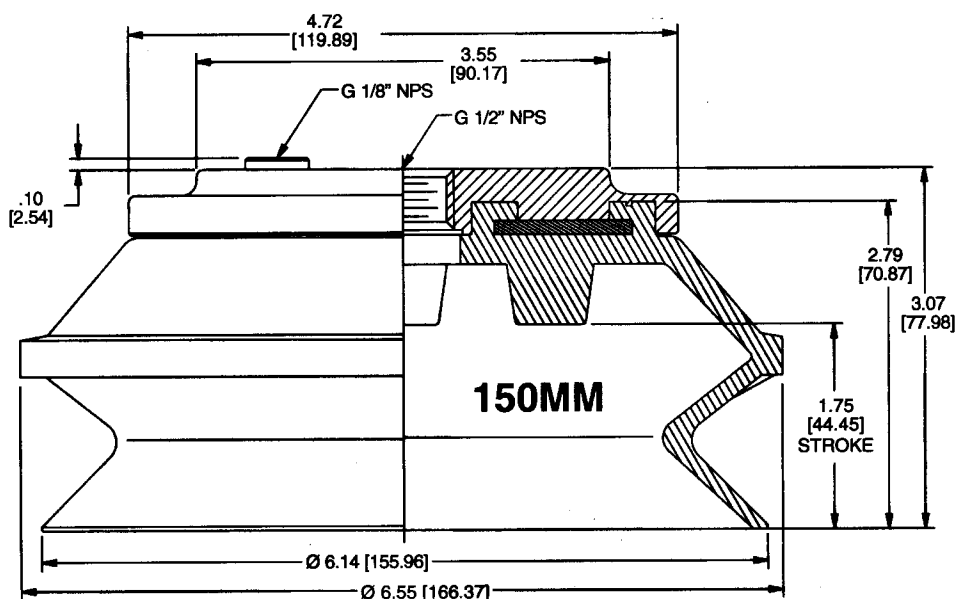
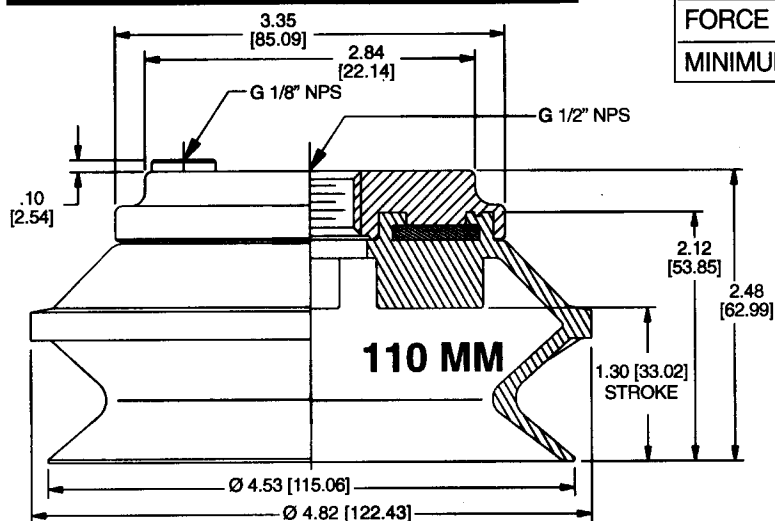
150MM

SEAL SCIENCE VACUUM CUPS

STYLE "X" MOUNT - LARGE BELLOWS FLANGE TYPES



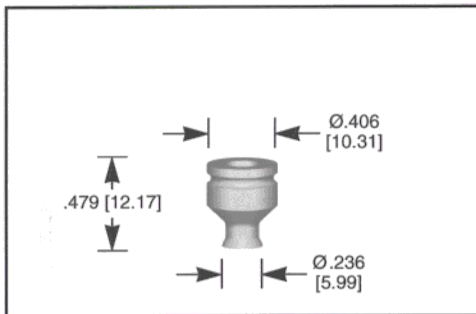
CUP DIAMETER	75MM	110MM	150MM
NITRILE CUP	VXB 75N	VXB 110N	VXB 150N
CUP + 1/8" FITTING	FF-7518	N/A	N/A
CUP + 1/2" FITTING	FF-7512	FF-110	FF-150
CUP WEIGHT	1.9 oz	4.8 oz	12 oz
CUP + FITTING WT	4.6 oz	11.0 oz	19.7 oz
INTERNAL VOLUME	6.7 cu in	19 cu in	40 cu in
FORCE @ 6" Hg	16 lb	30 lb	66 lb
FORCE @ 18" Hg	37 lb	77 lb	154 lb
MINIMUM RADIUS	1.6"	2.4"	3.0"



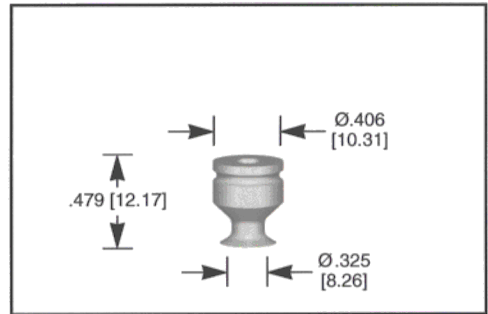
SEAL SCIENCE VACUUM CUPS

STAR ROBOT TYPE

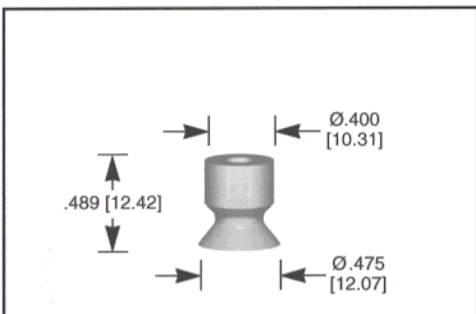
PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



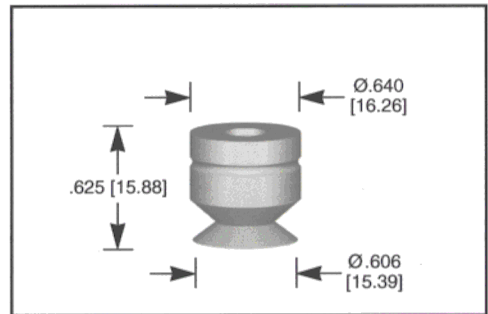
VS-6



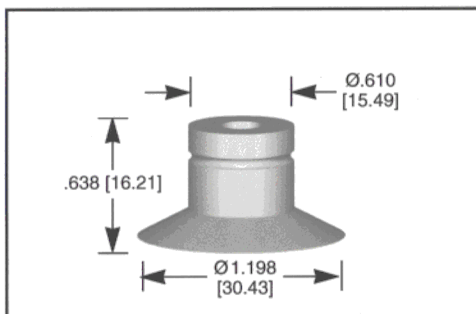
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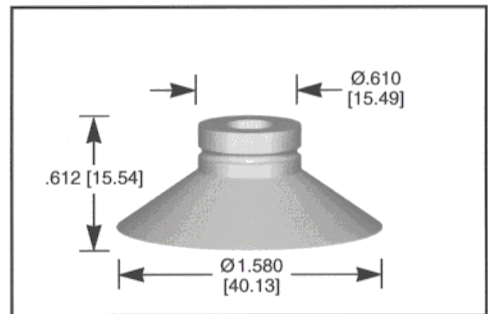
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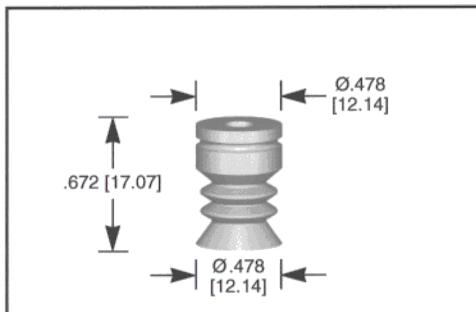
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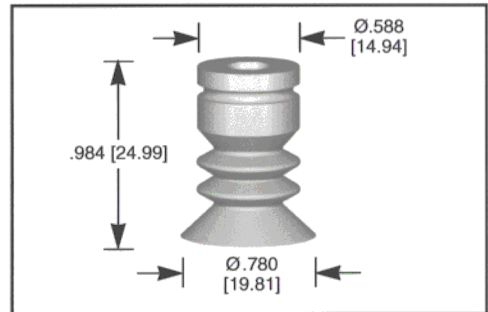
VS-30



VS-40



VSB-12

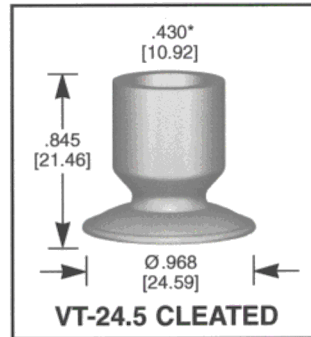
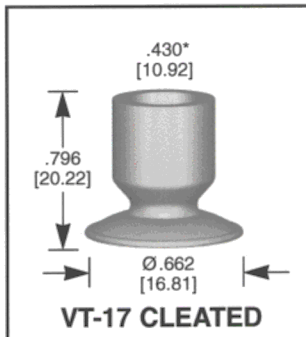
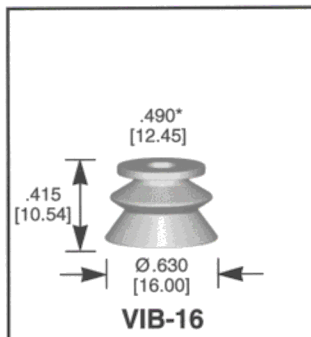
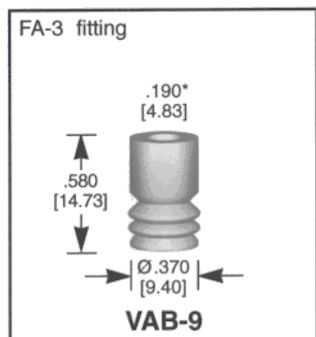


VSB-20

SEAL SCIENCE VACUUM CUPS

ILSEMANN TYPE

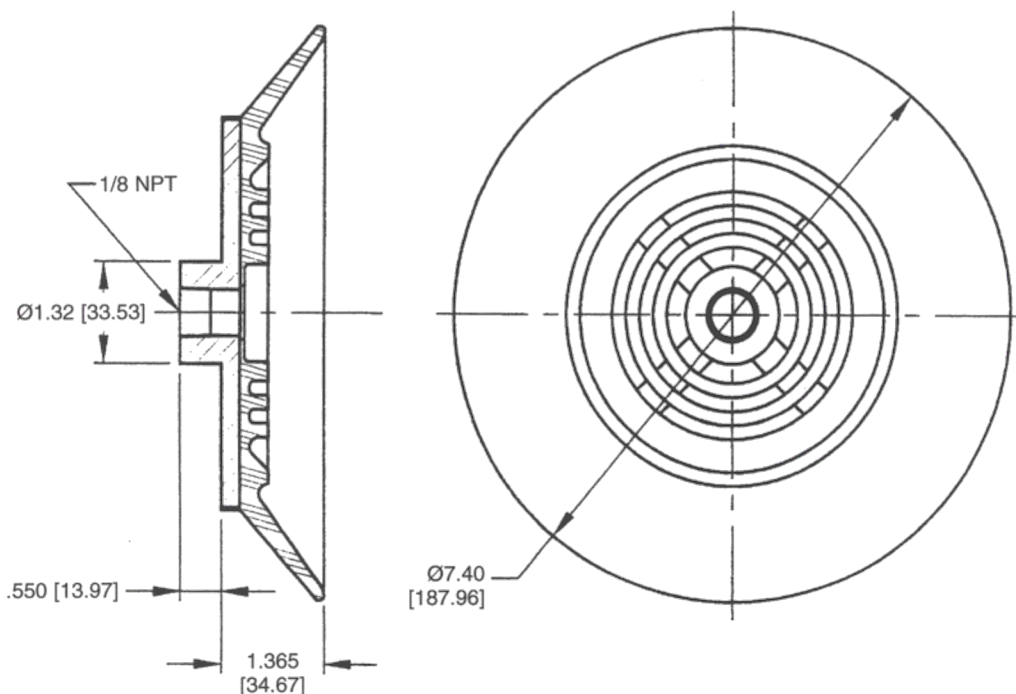
PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

METAL REINFORCED HEAVY DUTY VACUUM CUP

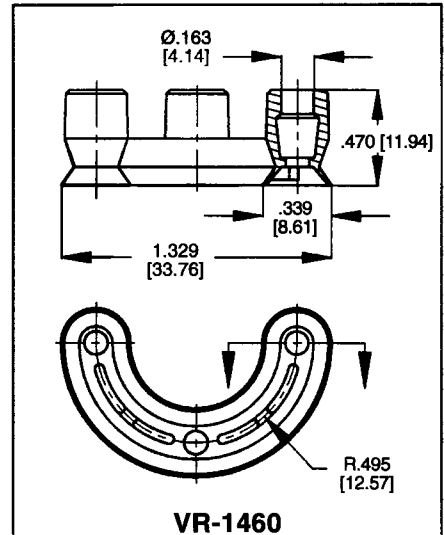
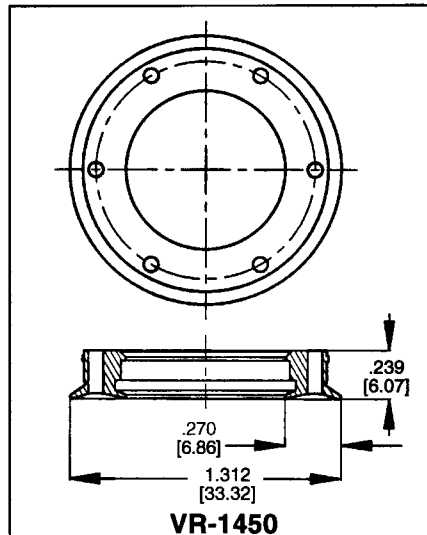
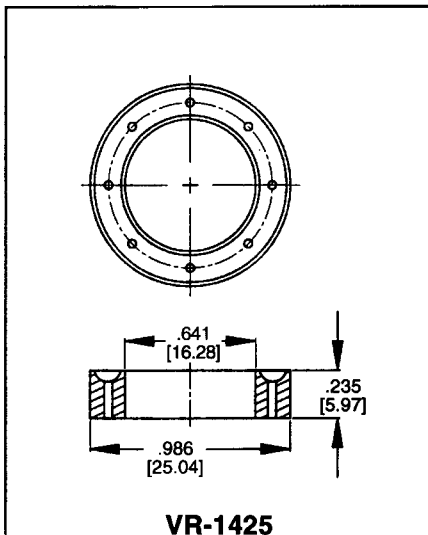
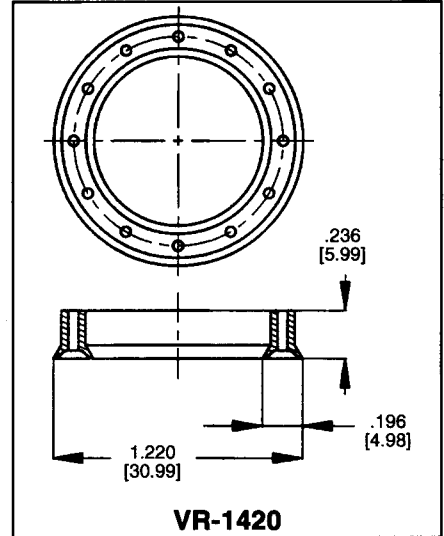
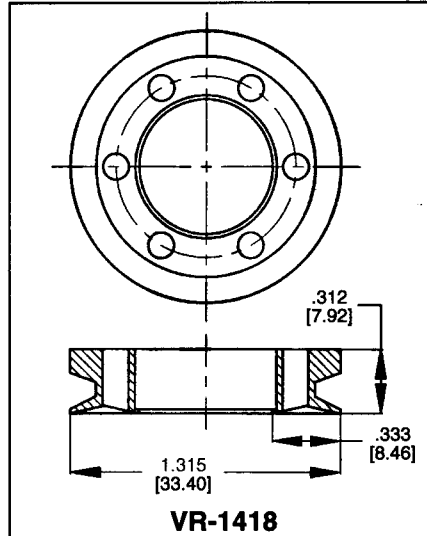
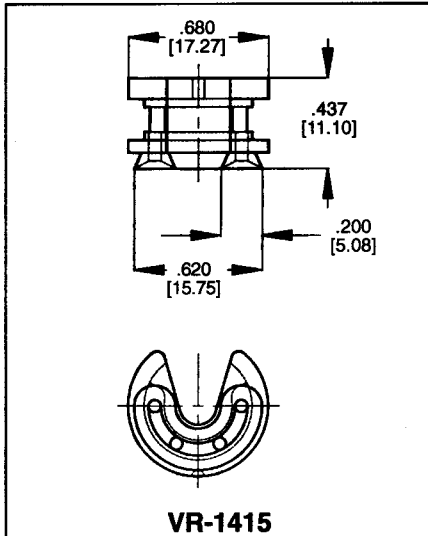
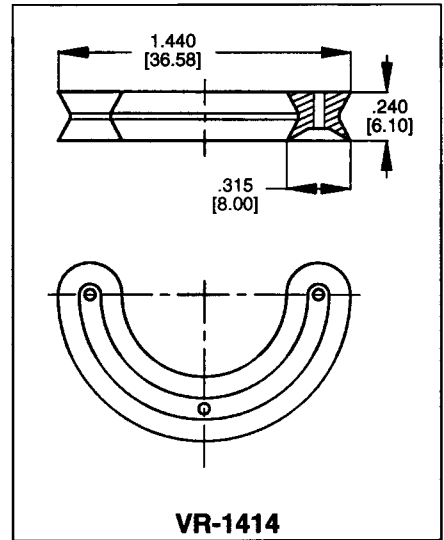
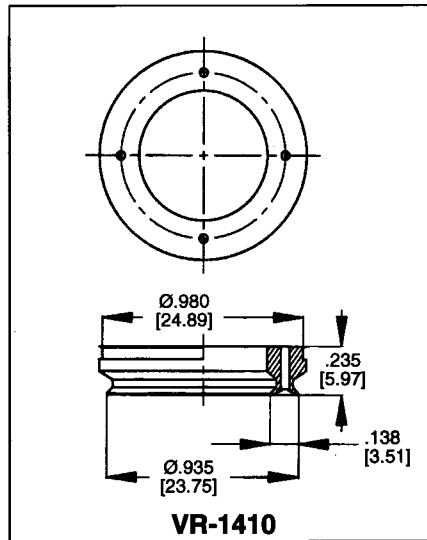
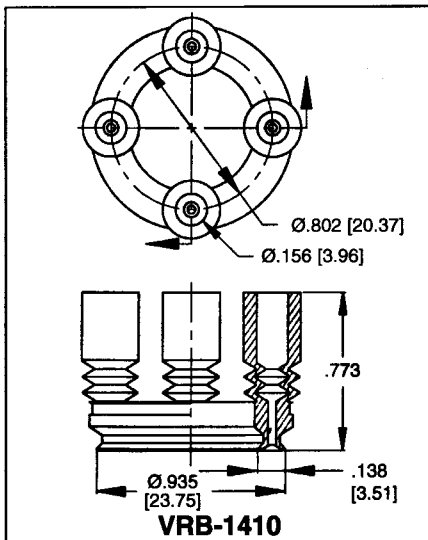
PART NUMBER / DASH NUMBER INDICATES APPROXIMATE LIP DIAMETER IN MILLIMETERS



MHD-740

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EXCEPTIONAL QUALITY • CLOSE TOLERANCE MOLDED • MANY POSSIBLE COMPOUNDS



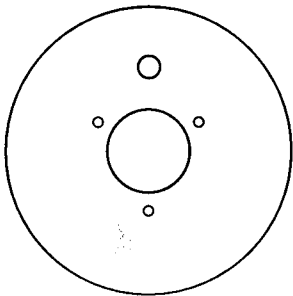
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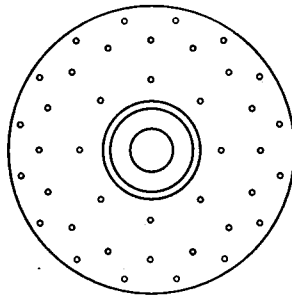
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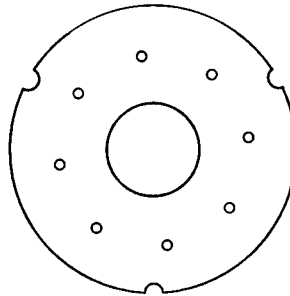
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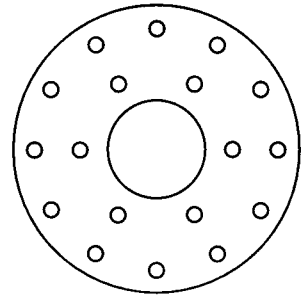
VP-427
DUBUIT STYLE



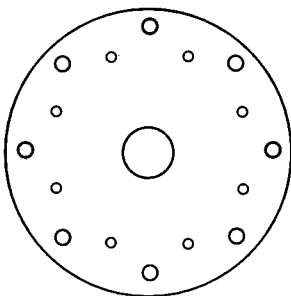
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JCPL STYLE



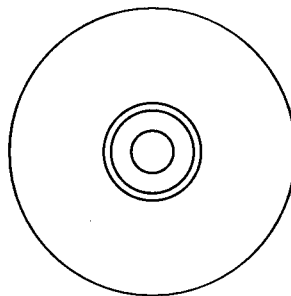
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MONOLINER STYLE



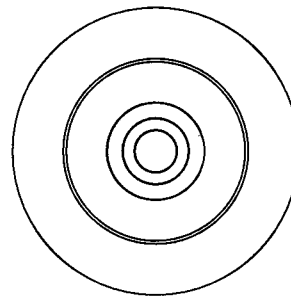
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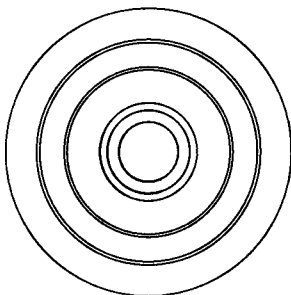
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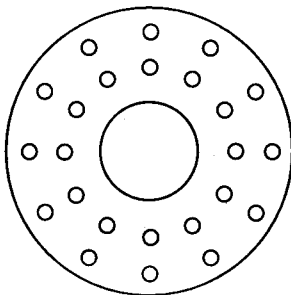
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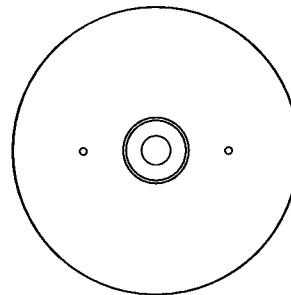
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KAMMANN STYLE



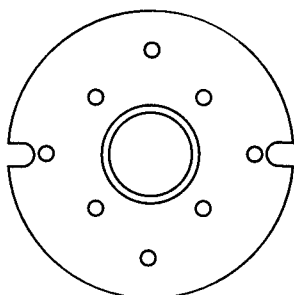
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KAMMANN STYLE



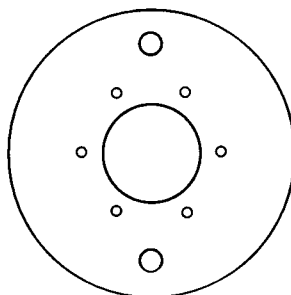
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OMSO STYLE



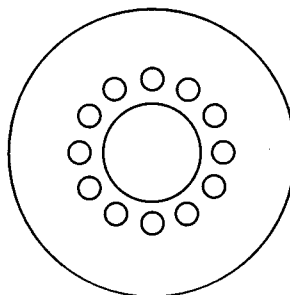
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BONDER



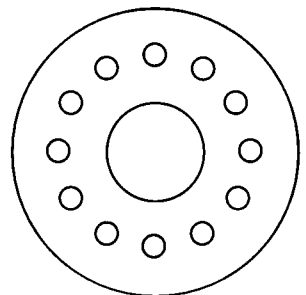
VP-967
GUANN YINN STYLE



VP-968
AUTOTEC STYLE



VP-974
KAMMANN STYLE



VP-975
KAMMANN STYLE

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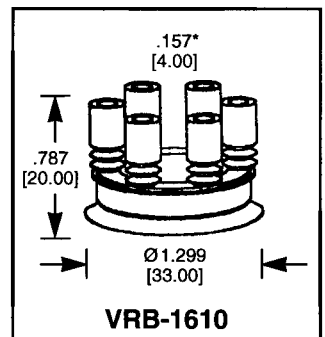
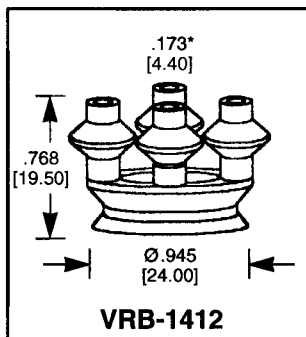
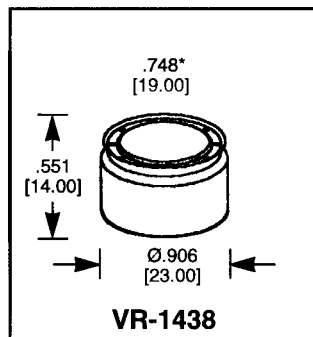
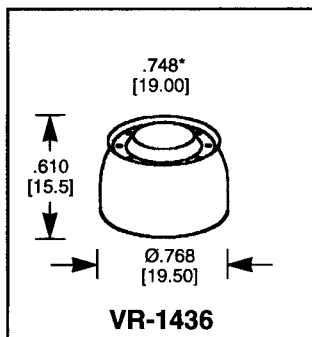
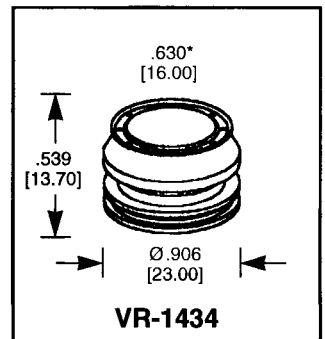
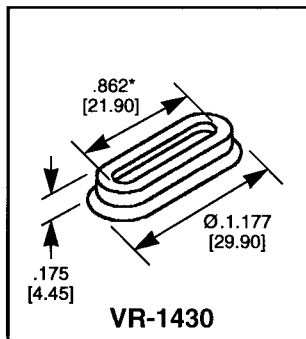
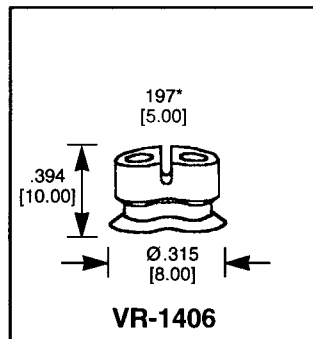
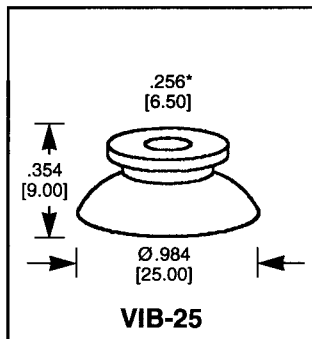
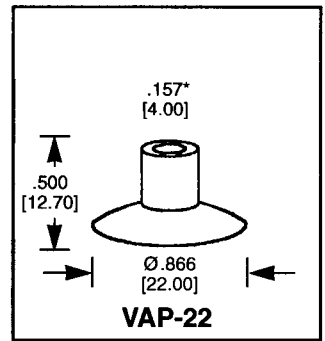
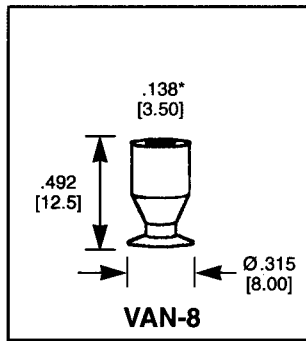
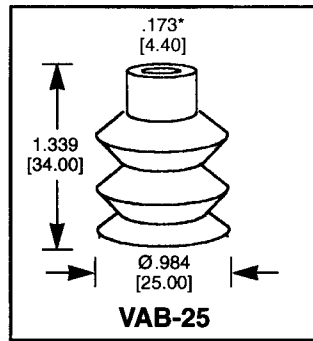
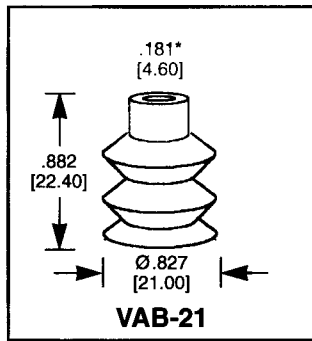
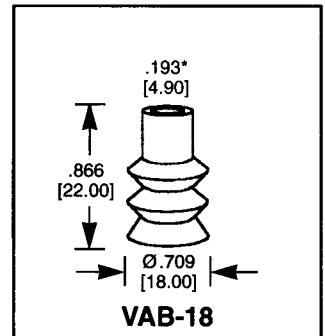
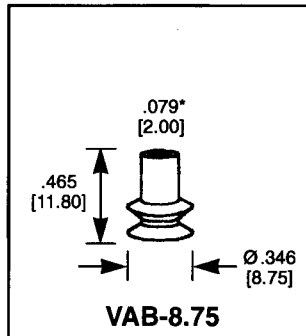
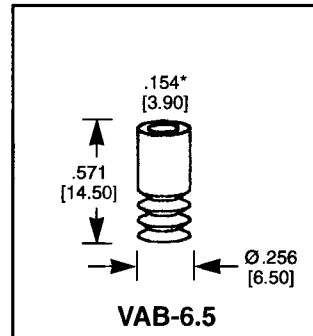
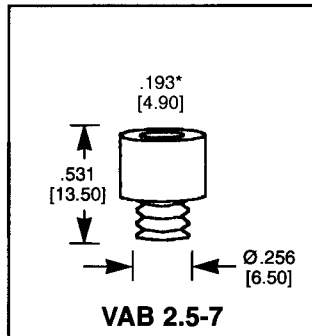
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NEW DISC HANDLING STYLES

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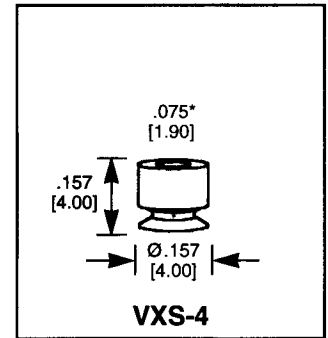
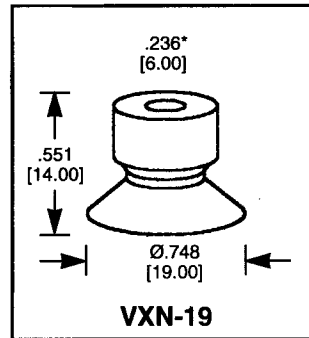
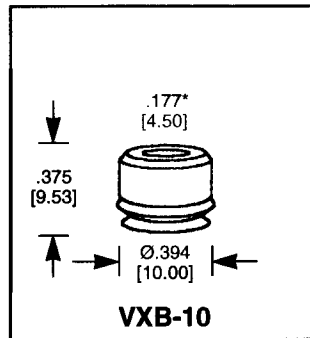
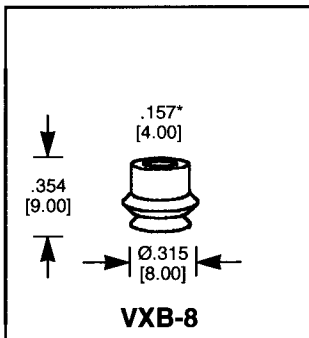
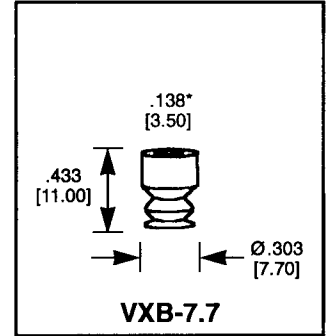
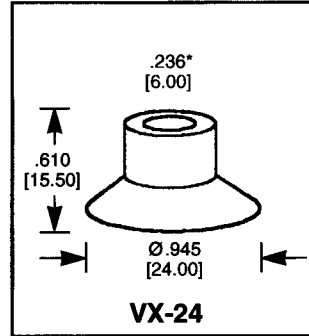
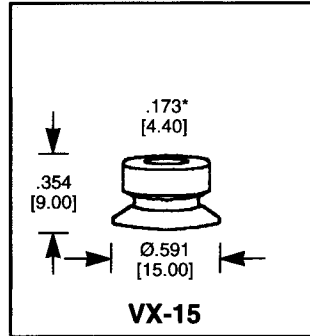
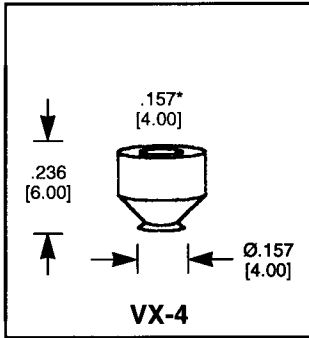


* INDICATES HOLE SIZE AT TOP OF VACUUM CUP

SEAL SCIENCE VACUUM CUPS

NEW DISC HANDLING STYLES

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NOTES:

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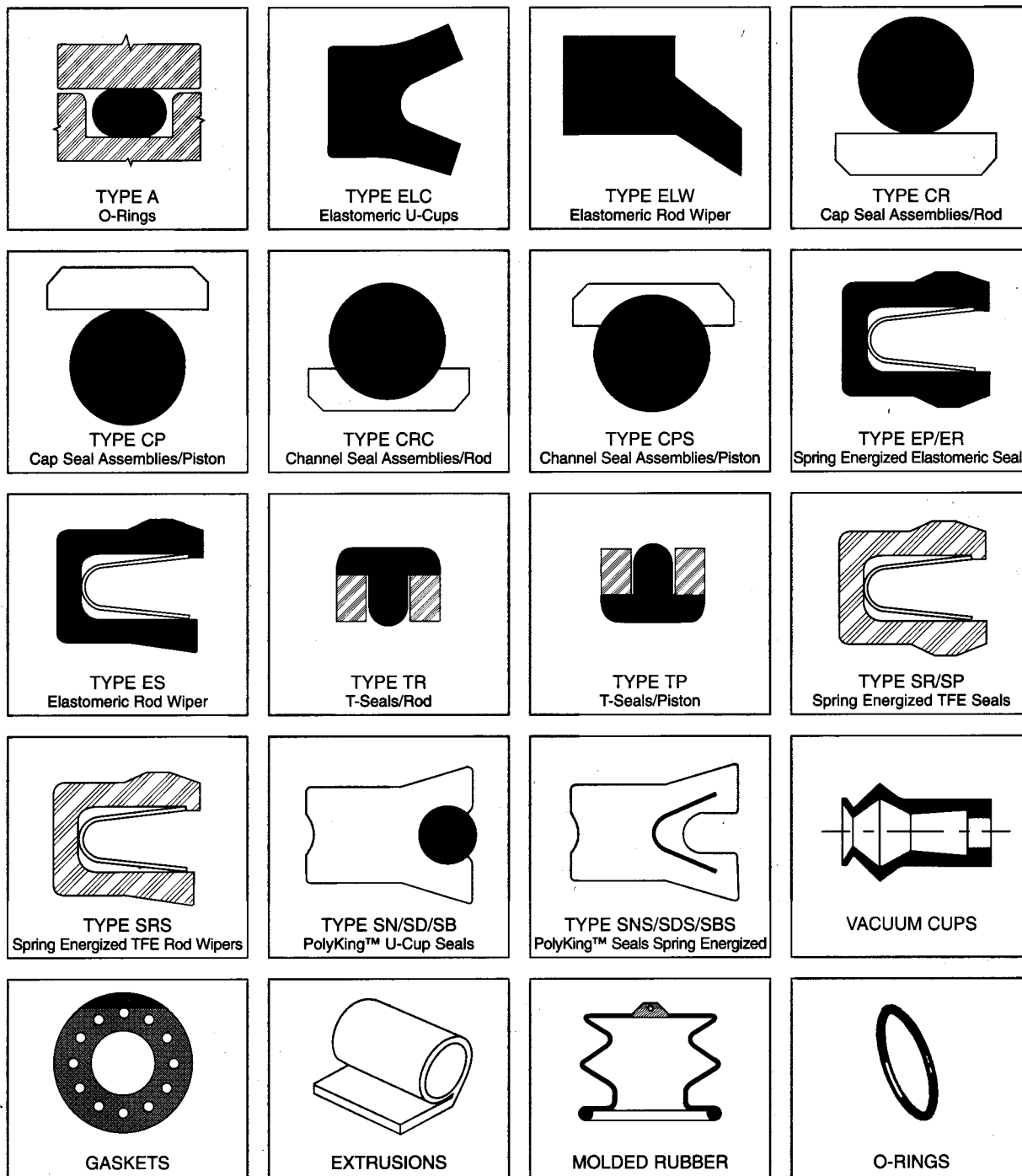
PRINTING PRESS & COLLATOR SUCTION CUPS

- | | | | | | |
|---|--|---|--|---|---|
|  | 1 KLUGE , Paper suckers. Red or gum rubber. |  | 55 MF MIEHLE FEEDERS . MF 3968 and ATF Superchief pickup suckers. |  | 90 TOKO DVY-9-R1
MULTI 1218-CJ-11
IMPERIAL CJ-11
Bourg Modulen Collator |
| | 1P - PLASTIC SUCKER
Longer life. |  | 56 MF MIEHLE FEEDERS . MF 3336 and packaging machines. Fits 1/2" tube. For light stock. Gum rubber or Neo. |  | 91 HAMADA H05-49-01-3
Black plastic tube. |
|  | 1a KLUGE , Narrow Margin Sucker, very handy in tight places |  | 57 HARRIS 1108 , fits 5/8" tube, for heavy stock. |  | 92 HEIDELBERG 22.016.008
For T-Press TOK-TOM |
|  | 2 KLUGE , card suckers Red or gum rubber. |  | 58 MIEHLE STREAM FEEDER , CS 11398, packaging machines. Occasionally replaces 3122, 3123, 3124, Fits 1/2" tube - 1/3/8" across. Gum rubber or poly. |  | 92Q HEIDELBERG QUICKMASTER |
|  | 3 KLUGE , card suckers Red or gum rubber. |  | 59 HARRIS 956-ELB , fits 5/16" tube 1-3/8" across. For light stock. |  | 93 MULLER 020.1913
Collating and gathering machines. |
|  | 4 UNIVERSAL TIPS , light duty C&P, Giant, Web and Chief. |  | 60 MF MIEHLE FEEDERS , MF 3558 package machines, Superchief tissue suckers, Fits 1/2" tube - 1" across. For light stock. Gum rubber or Neo. |  | 94 PHILLIPSBURG
Inserters, bellows type. Black. McCain, bellows type. |
|  | 5 UNIVERSAL TIPS , heavy duty C&P, Giant, Web and Chief. |  | 61 HARRIS 391-ELB , fits 5/16" tube - 1-3/8" across. For heavy stock. |  | 95 McCain
bellows type. |
|  | 6a MACEY COLLATOR , HARRIS pickup sucker for cardboard. |  | 62 CS MIEHLE FEEDERS , CS-357. 1-1/4" across. |  | 96 HARRIS/AURELIA
bellows type. 1-1/4" across, 1" high. |
|  | 7 HARRIS old style, Giant, Web, Chief, Harris, for cardboard. Gum rubber, think, regular or heavy, or black poly. |  | 63 SHERIDAN & other collators with 1/8" tube. |  | 97 RYOBI , 5640-35-531.
Clear or White. |
|  | 8 HARRIS old style, Giant, Web, Chief, Harris, for paper |  | 64 MIEHLE FEEDERS , K-1196. |  | 99 HEIDELBERG 42.016.073
FOR GTO. |
|  | 9 MILLER Simplex, Major, South worth envelope press suction feed. Fits 1/4" tube. For paper. |  | 66 A.B. DICK , BIG FOOT molded sucker. For all presses with 1/4" bottom tube. Regular & Heavy. |  | 100 NORFIN COLLATOR . |
|  | 10 MILLER Simplex, Major, for cardboard. Gum rubber or black. |  | 67 HARRIS polyurethane, 3361-LTY. Occasionally replaces 59 & 61. Fits 5/16" tube. 1-3/4" across. For heavy stock. |  | 101 UHLMANN PACKAGING MACHINES . |
|  | 11 HARRIS 90 ELB fits most presses. Mann, Macey Collator & Stitcher, 6E7 - paper. 6E8 - cardboard. HTB Miehle feeders |  | 68 HEIDELBERG Cylinders. Cup shape prevents snap-back. 1-1/8" across. |  | 102 HORIZON COLLATOR, 3013 . Small dark grey sucker. |
|  | 12 HARRIS 1361 LTN fits most presses, for paper Gum rubber or silicone. |  | 76 MULLER collating and gathering machines. Red or Black. |  | 103 HORIZON COLLATOR 3015 , Large blue sucker. |
|  | 13 a - MIEHLE CS 3122 FEEDER , Superchief light for warden, Miller, Diddle Glaser Collator, for paper. |  | 77 MULLER collating & gathering machines. Green. |  | 104 DUPLO COLLATOR .
Bellows type sucker. |
|  | b - MIEHLE CS3124 FEEDER , Superchief heavy forwarder, Dexter, Giant, for cardboard. Both fit Ebco presses. |  | 78 HAMADASTAR printing press. |  | 105 HAMADA bellows cup, 6901-05057. |
|  | 14 MIEHLE CS427 FEEDER , Farrington Collator, Giant, Web, Chief, for paper |  | 79 ASTRO AND SANDMAR envelope & sheet feeders. Specify medium or heavy. |  | 106 BOURG MODULEN COLLATOR .
Vinyl. |
|  | 15 MIEHLE CS1026 FEEDER Giant, Web, Chief, for cardboard. |  | 80 ATF - Commander 29 Speiss feeders. Heidelberg. For thin stock. |  | 107 A.B. DICK CENTURY 3000 .
Bellows type sucker. |
|  | 15a MACEY COLLATOR Harris pickup sucker, for paper. |  | 81 KLOCKNER 18092-1 packaging machines. 1-1/8" across. 1/2" high. Black, Red, Blue or Tan. |  | 125 CUMMINGTON collator . Miehle Vertical for cardboard. |
|  | 16 C&P, RICE , Kluge "D" delivery for paper and light cardboard. |  | 82 RYOBI . Ryobi-tek. |  | 124L CHIEF 24 Light .
For Light stock |
|  | 19 FLAT RUBBER SUCTION DISCS . Over 50 different sizes available up to 2". Submit sample. More information on back page. |  | 83 HEIDELBERG GTO Offset presses. Gum rubber or poly. |  | 124H CHIEF 24 Heavy .
For Heavy Stock. |
|  | 22 HEIDELBERG SUCKER, KLUGE , new style, 7/8" across. Delivery gripper will not tear this. |  | 86 KLOCKNER 18092 packaging machines. 1-1/2" across. 3/4" high. Black, Red, Blue or Tan. |  | MIEHLE CS and other feeders . For heavy stock or sheet metal. 1-7/8" high. 1-1/4" across. Fits 1/2" OD tube or 1/2" pipe. |
|  | 23 RUBBER SUCTION TIP , 5/8" across - fits inserting and gathering machines. Sheridan McCain. Phillipsburg. Various compounds available. Submit sample. |  | 88 HAMADA CK 02-77 printing presses |  | MIEHLE TF and other feeders . For cardboard or sheet metal. 2-1/8" high. 1-9/16" across. Fits 3/4" OD tube or 1/2" pipe. |
|  | 23a DEXTER RGA 717 , raised inside pattern for light stock. Submit sample. | | 89 HARRIS 398-0026 7/8" across bottom. | | MIEHLE TF and other feeders . For cardboard or sheet metal. 2-1/8" high. 2-1/2" across. Fits 3/4" OD tube or 1/2" pipe. Gum rubber or Neo. |

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- Gaskets
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SEAL SCIENCE, INC.

West Coast Office:

Seal Science, Incorporated
17131 Daimler
Irvine, CA 92614-5508
TEL: (949) 253-3130
FAX: (949) 253-3141
E-MAIL: info@sealscience.com

East Coast Office:

Seal Science, Incorporated
6343 Winside Drive
Bethlehem, PA 18017-9350
TEL: (610) 837-8787
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